

SUPPORTING T53 OPERATORS WORLDWIDE

VERTICON 2026 Technical Briefing

OZARK MODEL T53 OEM
and MRO Center



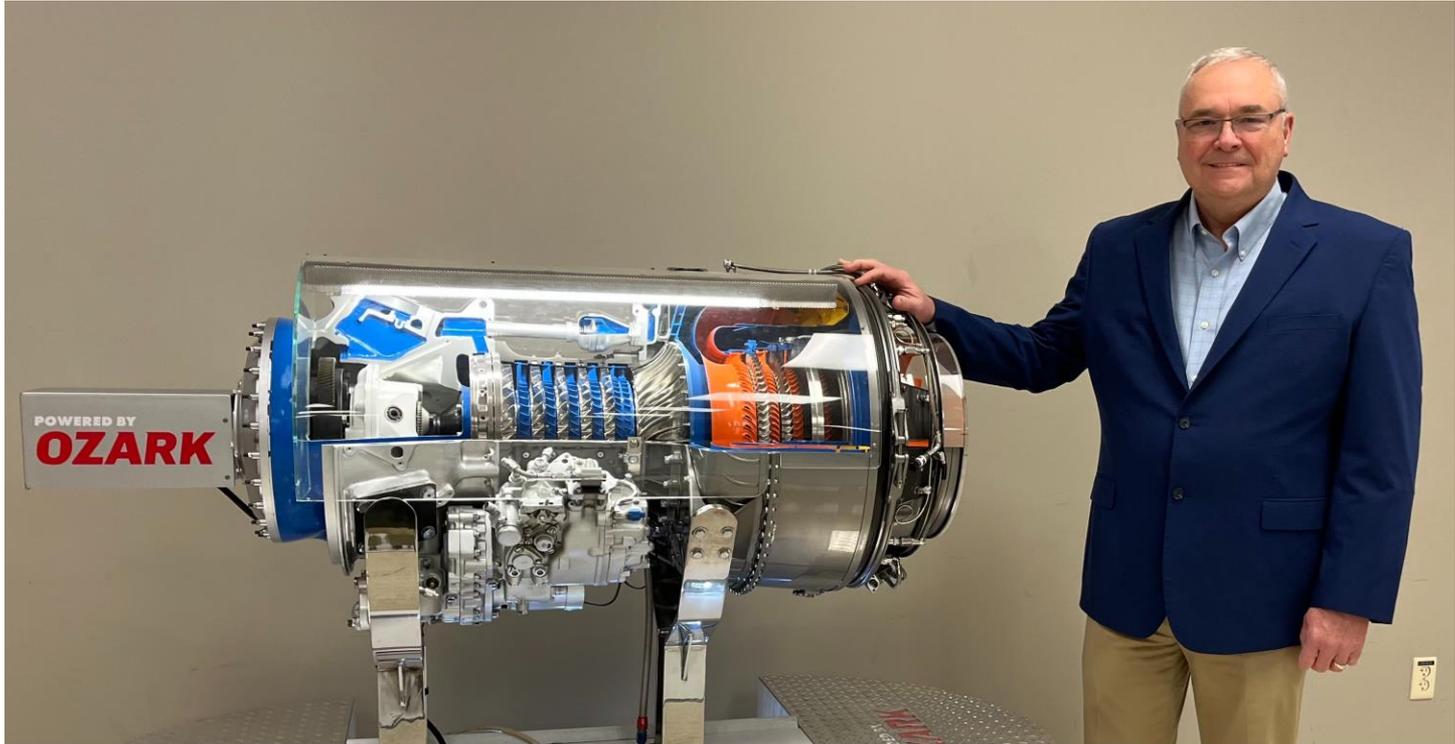


Who We Are:

- An Eagle Copters' Affiliate Partner
- Centrally Located in Springfield, Missouri
- Established November 2013
- T53 Engine OEM and MRO Organization
- Triumph Authorized Service Center for T53 Fuel Controls and Governors
- FAA Approved Rolls-Royce Model 250 MRO
- FAA Part 145 Repair Station
 - Engines
 - Accessories
 - NDT
- T53 OEM Baseline Correlation Test Cell
- Team has reached 98+ employees

Ozark Aeroworks - Management Team

Ken Essary – President/CEO



Ozark Aeroworks - Management Team



Devin Frost
VP of Operations and
Engineering



Lauren Mills
VP of Quality

Ozark Aeroworks - Management Team



Tony King
Sr. Director of Integrated
Supply Chain



Jeremy Bieger
Director of OEM Business



Shane Patterson
Director, Product Integrity –
OEM, Director, Quality – MRO

Ozark Aeroworks - Management Team



Sherman Mills

Director of Materials &
Logistics



Allen Abshire

Director of Rolls-Royce 250
Program



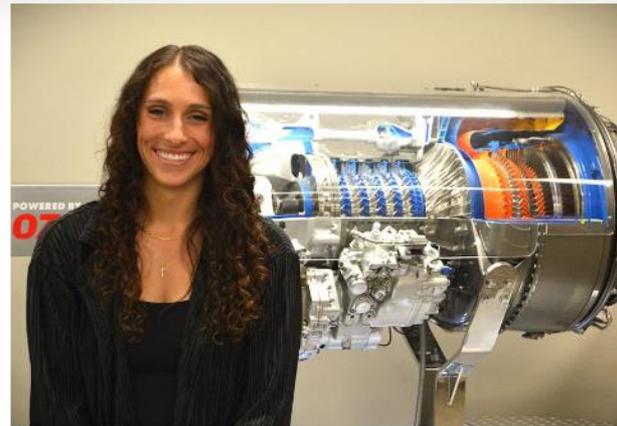
Jordan Essary

Director Fuel Accessories and
NDT

Ozark Aeroworks - Management Team



Jonny Placencia
Director, Sales & Customer
Support



Caylie Teel
Sr. Human Resources Manager



Ozark Aeroworks Website



ABOUT ▼

SERVICES

T53 TECH PUBS

T53 OEM NETWORK

EVENT CALENDAR

CONTACT

ABOUT US

CAREERS

TECHNICAL DOCUMENTATION

MEET THE TEAM

PRESS RELEASES

A black and white photograph of a helicopter in flight, dropping a large volume of water from a bucket. The water falls in a thick, white stream, creating a misty spray as it hits the ground. The background shows a rugged mountain range under a clear sky.

YOUR MISSION
POWERED BY
OZARK

OEM – T53 Technical Publications

- **OZARK** provides and supports the T53 Technical Publications
 - Standard Practices Manual
 - Maintenance Manuals
 - Operating Instructions
 - Overhaul Manuals
 - Repair Manuals
 - Service Bulletins
 - Service Letters
 - Spare Parts Bulletins
- Network partners and customers needing access
 - Easy setup and access using LockLizard and SharePoint
 - Access to any updates, revisions, and service communications
 - Access to T53 Technical and Customer Support Teams

Please reach out to TechSupport@OzarkAero.com with any inquiries about the Technical Publications or Access.

OEM – T53 Technical Publications

- Repair Manual Temporary Revision No. 72-163 released 14 Jan 2026
 - Reason for Temporary Revision: To add a casting heat lot code "V" for Part No. 1-100-362-06
- Published the Commercial SB Index for the 13B and 17 series to the customer tech pubs portal

SB No.	Subject	Cat.	Rev. No.	Revision Date	Concurrent SB(s)	Related AD	Engine Model Applicability				Recurring Y/N	Key: PCW-Previously Complied With; CW-Complied; NCW-Not Complied With; NA-Not Applicable			
							17A	17A-1	17B	17BCV		CW	PCW	NCW	NA
Service Bulletins															
T5313B/17-0001	Establish a Time Between Overhaul (TBO) and Time Between Inspection (TBI)	3	21	July 13/20	T5313B/17-0122	N/A	X	X	X	X	Y				
T5313B/17-0020	Rotating Component Service Life Limit	1	8	Apr 30/12	T5313B/17-0052 T5313B/17-0071 T5313B/17-0111 T5313B/17-0125	2006-01-05 2002-15-04 95-10-04	X	X	X	X	N				

Currently working a complete rewrite of the 330.2 MM. October 2026 targeted completion.

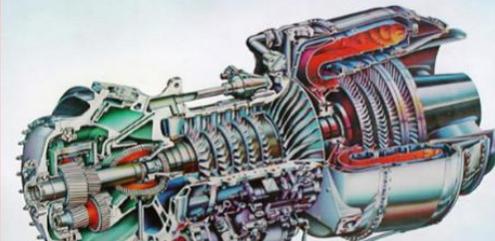
Ozark Aeroworks Technical Publications

OZARK Model T53 Technical Publications Available Online

OZARK is committed to ensuring that we provide our customers with the documentation that is required to continue to operate their business around the T53 product line. OZARK utilizes an online distribution and viewing system through Sharepoint and Locklizard PDF viewer to safely and securely deliver technical data. To inquire about T53 technical publications access, please contact techsupport@ozarkaero.com.

Visit The Technical Publications Link

[VISIT THE PORTAL](#)



Ozark Aeroworks Tech Pubs

CP

Customer Portal

OZARK Documentation > 1. T53 Technical Publications ▾

All Documents |    

 Name ▾	Title ▾	Modified ⓘ ▾	Modified By ▾
 Locklizard PDF Viewer	 Locklizard PDF Viewer	March 17, 2022	Patrick Mailloux
 T53 Technical Publications by Model	 T53 Technical Publications by Model	March 17, 2022	Patrick Mailloux

Ozark Aeroworks Tech Pubs

CP

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OZARK Documentation > 1. T53 Technical Publicatio... > T53 Technical Publications by Model ▾

All Documents

Name ▾	Title ▾	Modified ⓘ ▾	Modified By ▾
 T5311	 ...  T5311	July 18, 2022	Patrick Mailloux
 T5313B	 T5313B	July 18, 2022	Patrick Mailloux
 T5317A	 T5317A	July 22, 2022	Patrick Mailloux
 T5317A-1	 T5317A-1	July 27, 2022	Patrick Mailloux
 T5317B	 T5317B	August 5, 2022	Patrick Mailloux
 T5317BCV	 T5317BCV	August 29, 2022	Patrick Mailloux
 T53-L-13B	 T53-L-13B	March 7, 2022	Patrick Mailloux
 T53-L-13BD	 T53-L-13BD	August 29, 2022	Patrick Mailloux
 T53-L-703	 T53-L-703	August 29, 2022	Patrick Mailloux

Ozark Aeroworks Tech Pubs

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OZARK Documentation > 1. T53 Technical Publicatio... > T53 Technical Publications... > T5317A ▾

☰ All Documents | ☰    

 Name ▾	Title ▾	Modified ⓘ ▾	Modified By ▾
 01 - Parts		July 22, 2022	Patrick Mailloux
 02 - Owner_Operator		July 22, 2022	Patrick Mailloux
<input type="radio"/>  <u>03 - Repair Station</u>	 ... 	July 22, 2022	Patrick Mailloux
 04 - Service Center		July 22, 2022	Patrick Mailloux
 05 - Service Bulletins		July 22, 2022	Patrick Mailloux
 06 - Service Letters		July 22, 2022	Patrick Mailloux

Ozark Aeroworks Tech Pubs

CP

Customer Portal

OZARK Documentation > 1. T53 Technical Publicatio... > T53 Technical Publications... > T5317A > 02 - Owner_Operator ▾

All Documents



Name ▾

Title ▾

Modified ⓘ ▾

Modified By ▾



330.1_Operating Instructions_2017.08.0... ✕

July 22, 2022

Patrick Mailloux



330.2_Maintenance Manual_2024.1.24.p... ✕

January 24, 2024

Lauren Mills



330.4_Illustrated Parts Catalog_2024.9.1... ✕

July 11, 2025

Lauren Mills



70-00-02 Rev. 0 (initial release) Standar... ✕

June 21, 2024

Lauren Mills

Ozark Aeroworks Tech Pubs

Aviation Safety Net... ADP Workforce Now T53 Customers Rolls Royce Operato... Military Operators NTSB Aviation Inves... data.ntsb.gov/carol... NTSB - A

330.2_Maintenance Manual_2024.1.24.pdc 9.5 MB • Done

Customer Portal

ARK Documentat... > 1. T53 Technical Pub... > T53 Technical Public... > T5317A > 02 - Owner_Operator

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Name	Title	Modified By
330.1_Operating Instructions_2017.08.0...		Patrick Mallick
330.2_Maintenance Manual_2...		Suzen Mills
330.4_Illustrated Parts Catalog_2024.9.1...		Suzen Mills
70-00-02 Rev. 0 (initial release) Standar...		Suzen Mills

June 21, 2024 Suzen Mills

330.2_Maintenance Manual_2024.1.24

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OZARK Customer Services

- T53 and RR250 MRO
- Fuel Components/Accessories
 - T53 Fuel Controls, Governors, Fuel Manifolds & Accessories
- 2 Full NDT Shops
- Machine & Welding Shop
- Complete in-House Paint Shop
- Engineering Team
 - T53 OEM Product Support
 - T53 Engineering Services
 - OEM Part Inspections and Certifications
- Technical / Customer Support Teams
 - T53 Technical Support and Troubleshooting
 - T53 Technical Publications Access and Support
 - RR250 Technical Support
 - Customer Support Team Dedicated to Constant Customer Communication

OZARK MODEL T53 Engine Maintenance Training

- **OZARK** can offer:
 - 1-Week Intermediate Field Maintenance Course
 - 2-Week Heavy Maintenance Course
- Training courses emphasize Preventative Maintenance Best Practices and Troubleshooting Procedures
- Upon completion graduates will be provided training documents and certificate of completion
- Contact sales@ozarkaero.com for more information
- Schedule can be found in the event calendar at ozarkaero.com

OZARK MODEL T53 Engine Maintenance Training



Ozark Aeroworks Website-Training Schedule



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Ozark Aeroworks Website- Event Calendar

< >
today
April 2026
Month Upcoming

Sun	Mon	Tue	Wed	Thu	Fri	Sat
29	30	31	1	2	3	4
5	6	7	8	9	10	11
12	13	14	15	16	17	18
19	T53 Engine Familiarization Ramp; Troubleshooting (8 left)				24	25
26	27	28	29	30	1	2
3	4	5	6	7	8	9

Upcoming Classes

- T53 Engine Familiarization & Troubleshooting (8 left)
Apr 13, 2026

OZARK T53 Authorized Service Centers

- **North America**

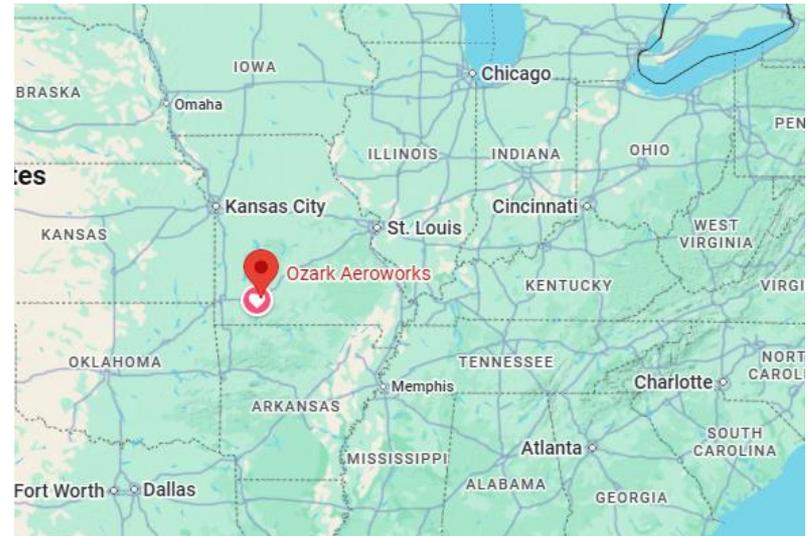
- Ozark Aeroworks – OEM/MRO
- Airborne Engines
- Mint Turbines

- **International Service Centers**

- Kawasaki Heavy Industries (Japan Only)
- Baykar Piaggio Aerospace (Italy Only)
- Hanwha Aerospace (South Korea Only)
- Central Aerospace (Colombia Only)

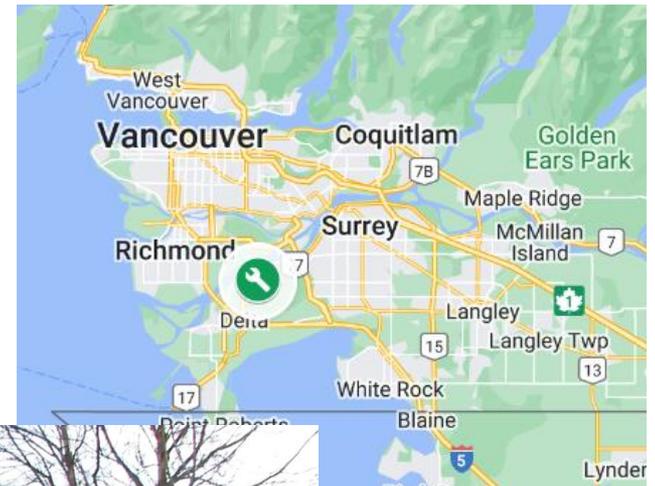
Authorized Service Center Ozark Aeroworks – OEM/MRO

Ozark Aeroworks LLC
3300 S Golden Ave
Springfield MO 65807
(855) 737-7752
www.ozarkaero.com



Authorized Service Center Airborne Engines

Airborne Engines LTD.
7762 Progress Way
Delta, BC V4G 1A4
info@airborneengines.com
sales@airborneengines.com
+(1) 604-244-1787



Authorized Service Center Mint Turbines LLC

Mint Turbines LLC

2915 North State Highway 99
Stroud, Oklahoma (USA) 74079

www.MintTurbines.com

+1 (918) 968-9561



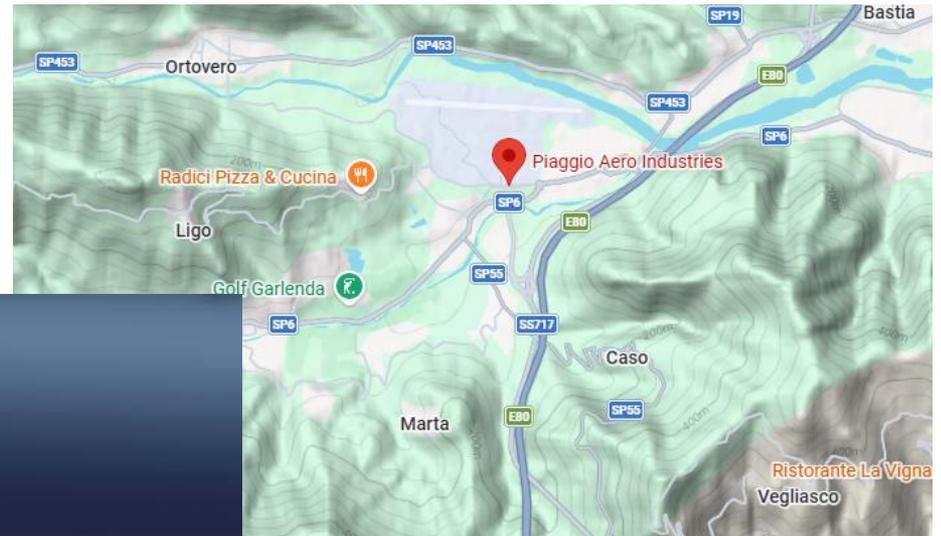
International Service Center Kawasaki Heavy Industries(Japan Only)

Kawasaki Heavy Industries Seishin Works
〒651-2271 Hyogo, Kobe, Nishi Ward,
Takatsukadai, 2 Chome- 8 -1



International Service Center Baykar Piaggio Aerospace (Italy Only)

Baykar Piaggio Aerospace
Viale Generale Disegna, 1, 17038
Villanova d'Albenga SV, Italy
+39 0182 267911
piaggioaerospace.it



 BAYKAR

 PIAGGIO
AEROSPACE



International Service Center Hanwha Aerospace (South Korea Only)

HANWHA AEROSPACE CO., LTD.
1204 Changwon-daero, Seongsan-gu,
Changwon-si, Gyeongsangnam-do
055.260.2114
hanwhaaerospace.com



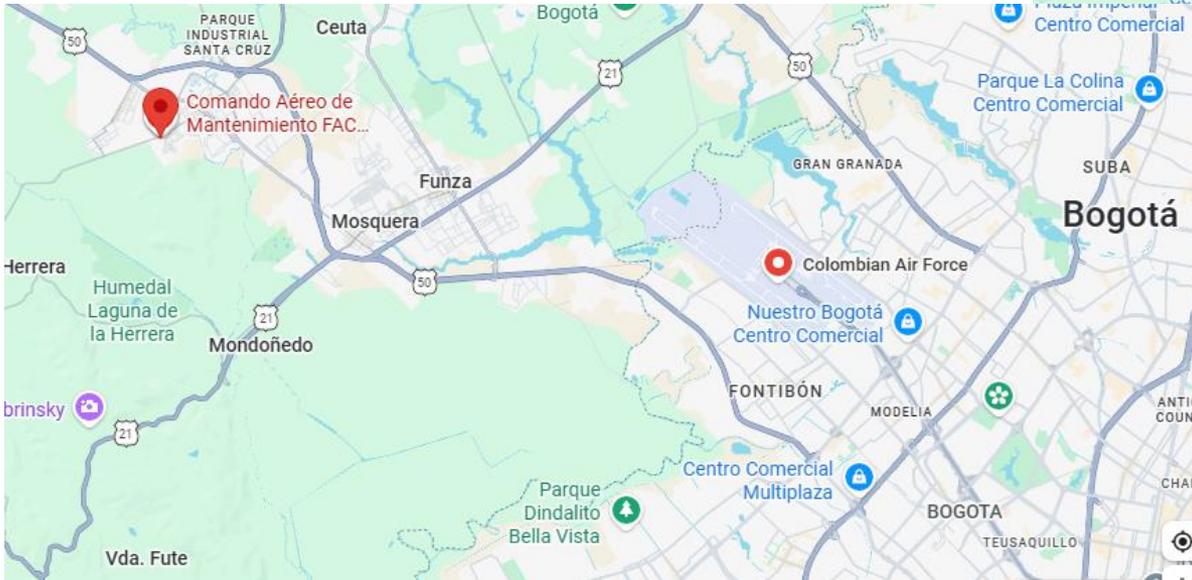
International Service Center Central Aerospace (Colombia Only)

Central Aerospace/Columbian Air Force

Calle 26 #103-22

Entrada 2 - Interior 1

Bogotá, Colombia



OZARK

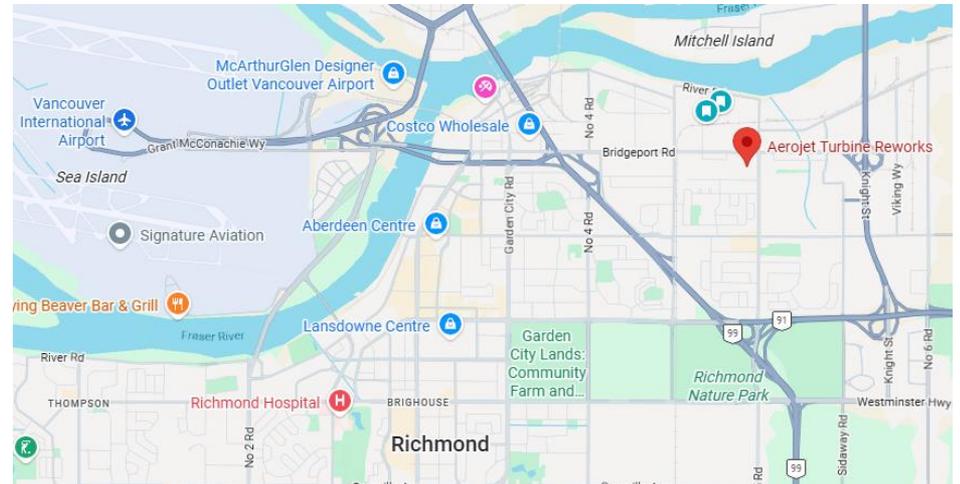
T53 Authorized
Component Repair
Centers

- North America

- Aerojet Turbine Reworks
- Airborne Engines
- Euravia North America
- H-S Tool and Parts

Authorized Component Repair Center

Aerojet Turbine Reworks Inc
3071 No 5 Rd
Richmond, BC V6X 2T4
aerojetreworks.com
info@aerojetreworks.com
+(1) 604-270-1852



Aerojet Turbine Reworks Inc.

Authorized Component Repair Center Airborne Engines

Airborne Engines LTD.

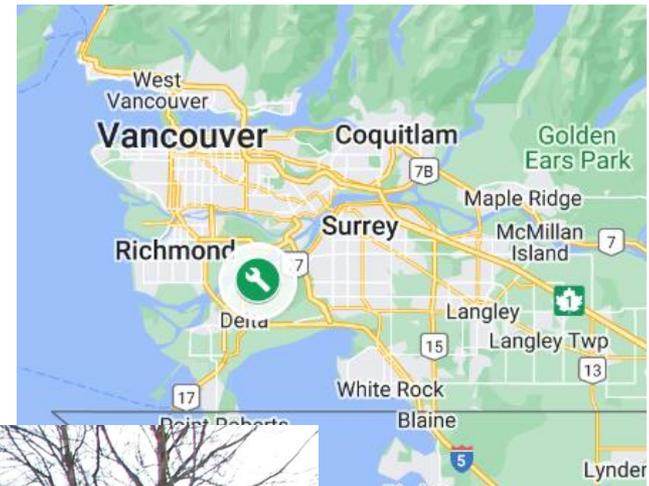
7762 Progress Way

Delta, BC V4G 1A4

info@airborneengines.com

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+(1) 604-244-1787



Authorized Component Repair Center

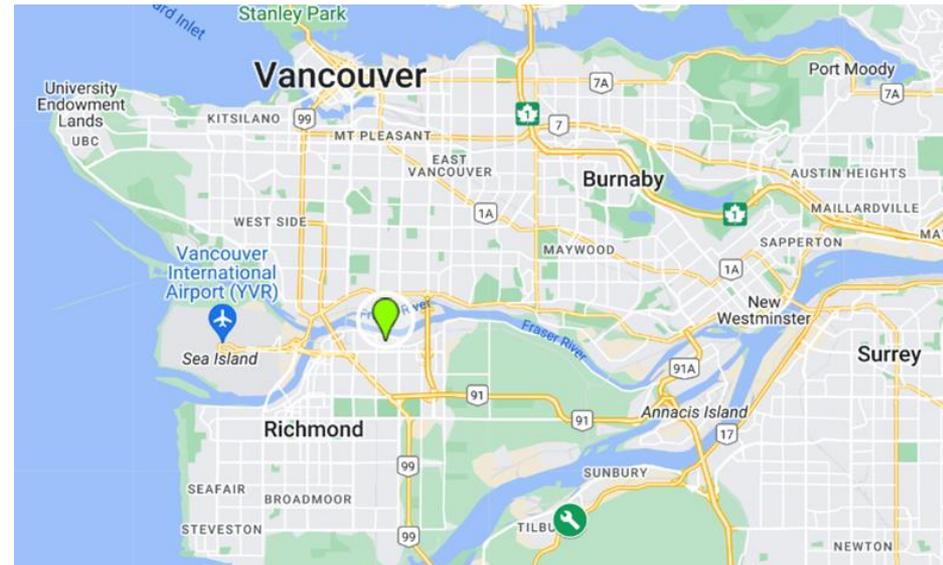
H-S Tool & Parts Inc.

140-2560 Simpson Rd, Richmond, BC, Canada

V6X 2P9

☎ 604-273-4743

📅 604-273-0924



H-S TOOL & PARTS INC

Authorized Component Repair Center

**EURAVIA
NORTH AMERICA**

5170 West Bethany Home Road
Glendale, Arizona
85301

Telephone +1 623 931 0010
Fax +1 623 931 7264

lindsay.stillwell@magellan.aero



OZARK T53 Supply Chain Partners

- **Master Distributor**

- NorcaTec
 - Authorized to Sell / Exchange Overhauled Parts
 - Maintains Rotable Pool of Exchange Components
 - Significant Commitment to Stock Spare Parts and support network

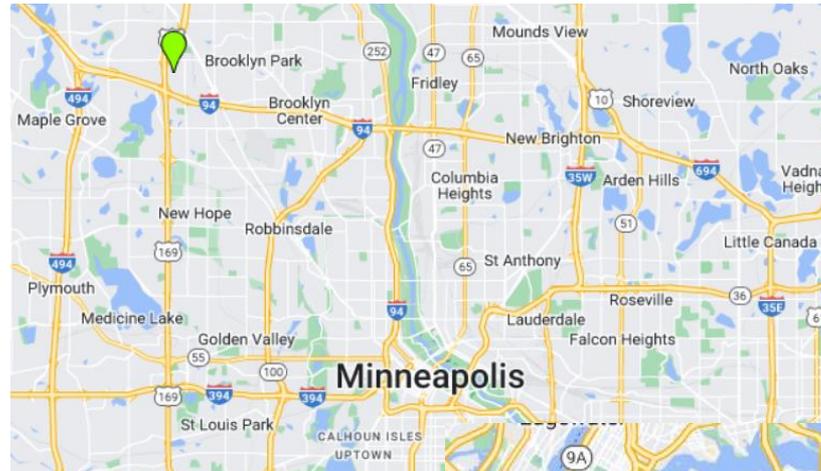
- **International Distributor**

- Marubeni Aerospace Corporation(Japan Only)
 - Supports Japanese Ministry of Defense and Kawasaki Heavy Industries

Supply Chain Partners

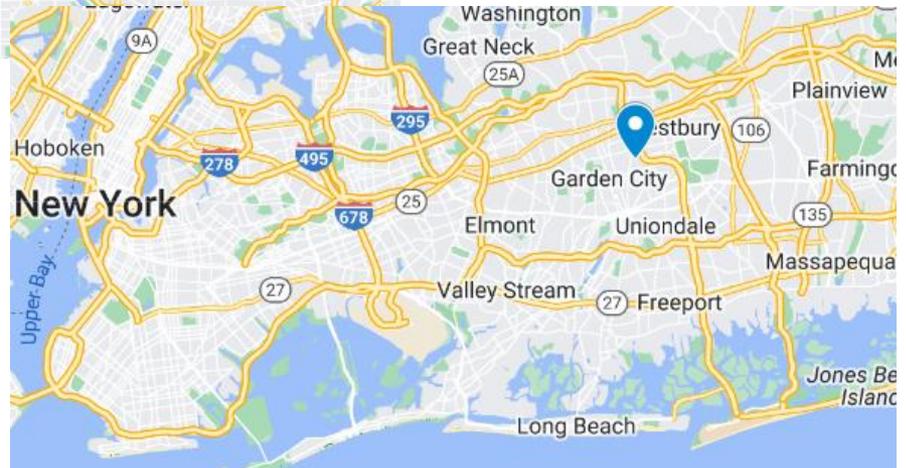
NorcaTec LLC

Warehouse
9200 75th Ave
Suite 140
Brooklyn Park, MN 55428



NorcaTec LLC
100 Garden City Plaza
Suite 530
Garden City, NY 11530
U.S.A.

Tel: 516-222-7070
Fax: 516-222-8811
E-Mail: sales@norcatec.com



Supply Chain Partners

Marubeni Aerospace Corporation(Japan Only)

1-1-3, Yurakucho, Chiyoda-ku, Tokyo 100-0006

TEL:+81-3-5157-7500

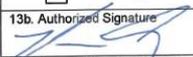
FAX:+81-3-5157-7510

E-mail:asp-customer@asp.marubeni.co.jp



OEM T53 Licensed Manufacturing Partner EXTEX, By KAMAN

- Teamed with EXTEX, by KAMAN
 - EXTEX is manufacturing select OEM parts under license
 - Parts will be FAA PMA
 - Block 12 8130-3 information will identify as an **OZARK** OEM part

1. Approving Civil Aviation Authority / Country FAA / United States		2. AUTHORIZED RELEASE CERTIFICATE FAA FORM 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: TOZI1032 - 1	
4. Organization Name and Address: EXTEX Engineered Products Inc. 340 E. Germann, Suite 113 Gilbert, AZ 85297				5. Work Order/Contract/Invoice Number: TOZI1032		
6. Item	7. Description	8. Part Number	9. Quantity	10. Serial Number	11. Status/Work	
1	SEAL	1-300-366-02	2000	N/A	New	
12. Remarks AIRWORTHINESS APPROVAL THIS PMA PART [] IS [X] IS NOT A CRITICAL COMPONENT. Lot #: D73856 Identity per 14 CFR §21.303, License Agreement between EXTEX Engineered Products Inc. and Ozark Aeroworks, LLC Cage: 78U39.						
13a. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation <input type="checkbox"/> Non-approved design data specified in block 12			14a. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 13, the work identified in block 12 and described in block 13 was accomplished in accordance with Title 14, code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature 		13c. Approval/Authorization No. PQ2203NM	14b. Authorized Signature XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX		14c. Approval/Certificate Number XXXXXXXXXXXXXXXXXXXXXXXXXXXX	
13d. Name (Typed or Printed) PIERRE ALEXANDER		13e. Date (dd/mm/yyyy): 15-Mar-2023	14d. Name (Typed or Printed) XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX		14e. Date (dd/mm/yyyy): XXXXXXXXXXXXXXXXXXXX	
USER/INSTALLER RESPONSIBILITIES						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.						
Where the user/installer performs work in accordance with the national regulations of an Airworthiness Authority different than the Airworthiness Authority of the country specified in block 1 it is essential that the user/installer ensures that his/her Airworthiness Authority accepts parts/components/assemblies from the Airworthiness Authority of the country specified in block 1.						
Statement in block 13a and 14a do not constitute installation certification. In all cases aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						



OEM – New Production Supply Chain

Cost Control

- 2026 Master Price List modest year over year increase of only 2.5%
- Ongoing, on-site supplier visits to discuss options for reduced costs; update production methods.

DELIVERED CY 2025

- **796** Delivery Lots
- **108,259** individual parts
- **282** Unique Part Numbers

OEM – Supply Chain

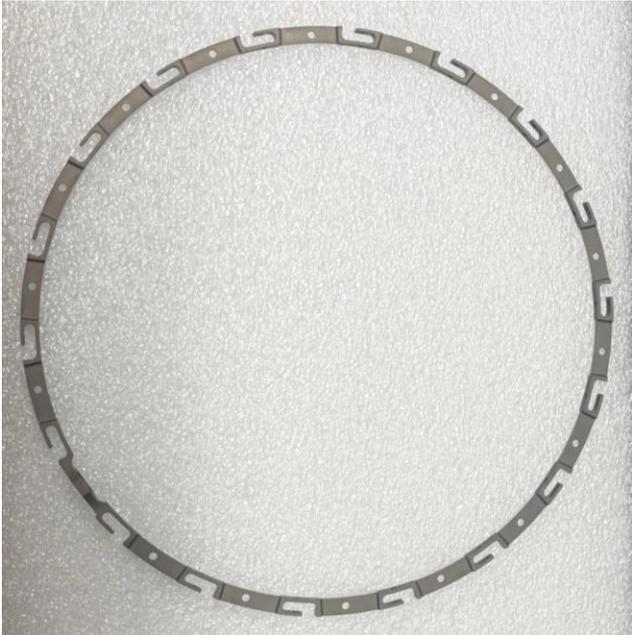
OZARK OEM Supply Chain has invested in developing new production for dormant parts that have historically been unavailable.

IN STOCK/READY TO ORDER

- Inserts, Compressor (1-100-454-xx Series) – In stock
- Hose Assemblies – Various – In stock
- Start Fuel Manifolds, Left & Right Side (1-170-420-01; 1-170-430-01) – In stock

OEM – Supply Chain

- Unison Ring (1-060-093-03) – **In stock**



OEM – Supply Chain

BEVEL GEARS – **IN STOCK**



1-070-062-06



1-080-320-01



1-160-480-01



1-160-490-01

BEVEL GEARS – **Coming soon** 1-070-072-03; 1-080-310-01

OEM – Supply Chain-IN DEVELOPMENT

IN DEVELOPMENT

- External accessories (pumps, valves) piece parts
- R&D GBX Housings, Inlet Case Assy, Inlet Housing
- Alternative methods to castings to reduce lead time

OEM – Supply Chain

Component Repair Details:

OZARK OEM Supply Chain has invested in developing production of various component repair details to support component overhauls.

Items such as

- 1-110-710-06 Nozzle, 1st GP –



- Liner (1-110-162-06)
- Swage Nuts (1-300-623-01)

OEM – Supply Chain

Component Repair Details:

OZARK OEM Supply Chain has invested in developing production of various component repair details to support component overhauls.

- 1-140-590-xx Bearing Housing -- Baffle (1-140-165-03) IN STOCK
- 1-130-780-xx Combustion Liner – Liners, Seals, Guides, etc. – available to order
 - New 1-130-780-03 Assemblies in production - Late 2027 availability

OEM – ENGINEERING

ENGINEERING PROJECTS - IN WORK

- Power Turbine Blade Production
 - R&D for identifying alternate materials and manufacturing methods
 - Improved product availability

- Accessory Items
 - Developing service parts for hard to source assemblies
 - Engaging in discussions with previous and potential new sources

- Electrical System Updates
 - Developing sources and designs to utilize more common materials and methods

OEM – ENGINEERING

ENGINEERING PROJECTS - COMPLETE

- 1st GP Nozzle Updating materials for manufacturability
 - OB FLANGE Improvement
 - PN: 1-110-255-08

- Developed new supplier and casting supplier for GP blades
 - NEW Heat Lot Code

T53 Fuel Control/SB-0188

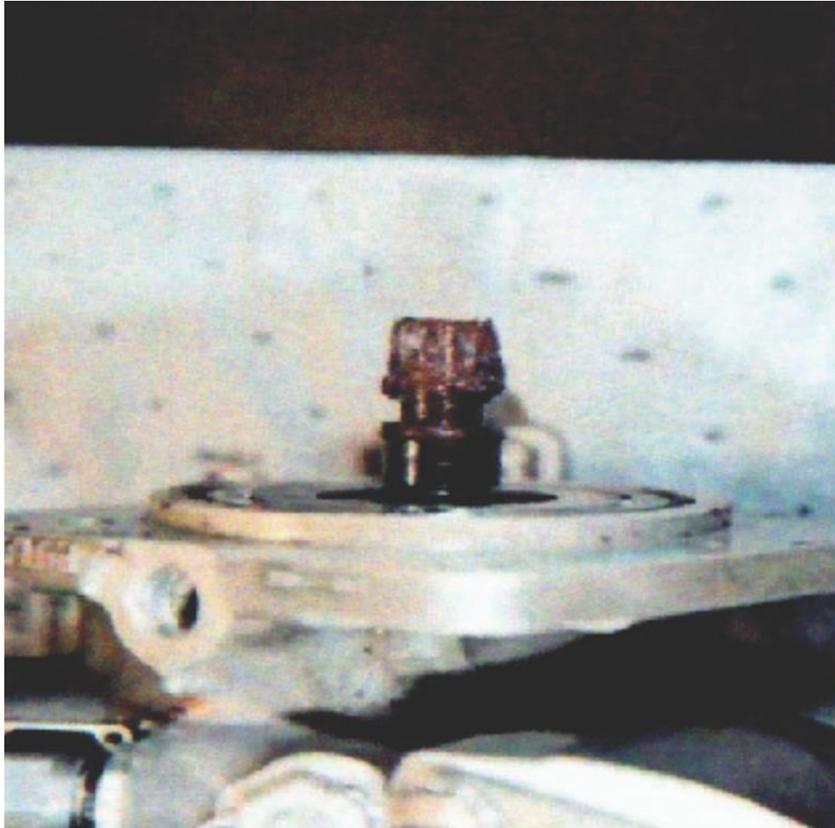
- Service Bulletin T53-0188
 - Ensure proper inspection and cleanliness of gear and shaft splines

OBJECTIVE: Prevent premature FCU drive shaft / accessory drive gear spline wear caused by greasing at FCU installation.

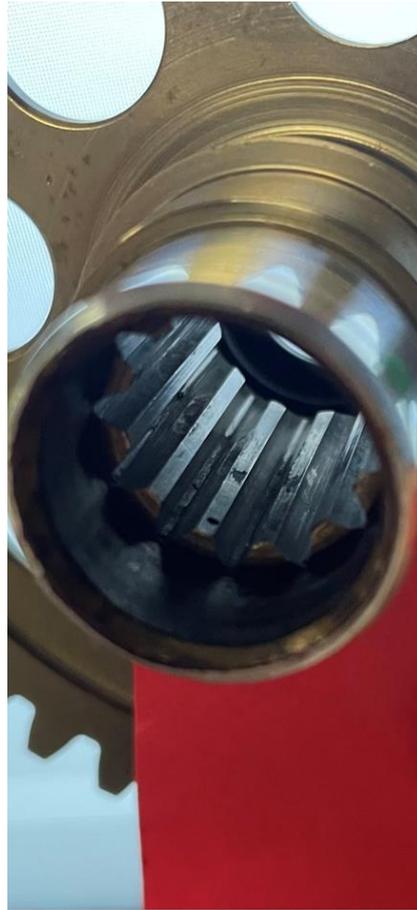
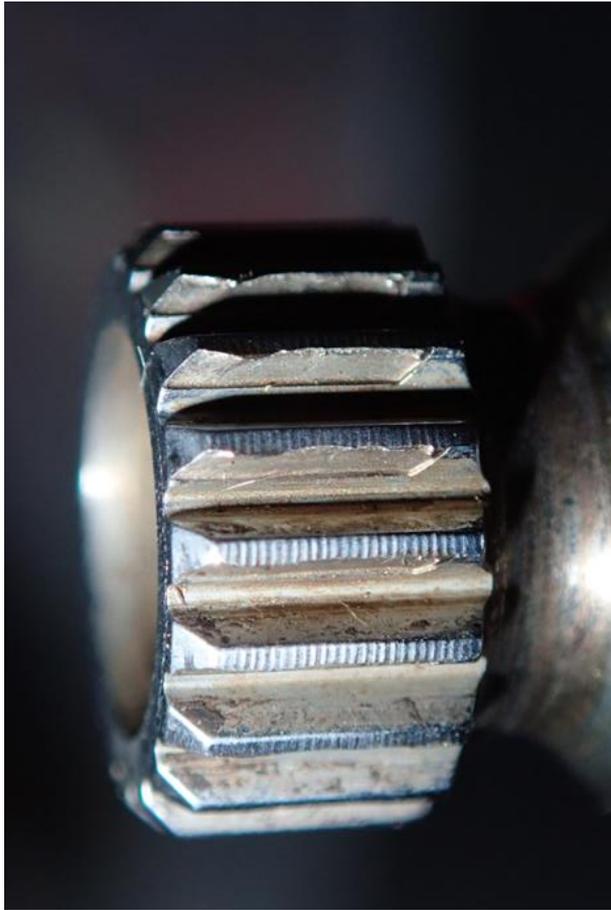
- Oil wetted lubrication by design
- Use of grease prevents entry of oil through lubrication holes
- Preventing proper lubrication causes increased spline wear

T53 Fuel Control/SB-0188

- Greased FCU Drive Shaft



FCU Drive Shaft Wear



Exhaust Diffuser Inspection

OBJECTIVE: Detect cracking of exhaust diffuser prior to loss of structural integrity

- Engine failures have occurred due to excessive cracking within the structure of the exhaust diffuser
 - Thorough inspection will identify cracks in early stages
- Increase in vibration levels may be associated with exhaust diffuser cracking
- Ensure proper Pre and Post flight inspections
- Pay close attention to the forward section of the inner cone detail and outer struts

Exhaust Diffuser Post Flight Inspection

- (6) Inspect power turbine blades (visible through exhaust diffuser) for cracks, burns, and nicked or missing blades.

72-00-00

Page 602
15 May 2020

MAINTENANCE MANUAL

T5313B, T5317A, T5317A-1, T5317B, T5317BCV

- (7) Inspect exhaust area for presence of foreign matter. Inspect turbine blade trailing edges for evidence of burning, FOD, and tip rub. Inspect exhaust pipe for evidence of burning or buckling.
- (8) Check tailpipe for presence of fuel, oil, or foreign objects.
- (9) Install engine inlet and exhaust covers.

Noted for revision
in MM rewrite

Exhaust Diffuser Service Inspection

- (6) Inspect combustion chamber housing, support cone, fireshield, and exhaust diffuser for cracks, hot spots, burned areas, and buckling. (See 72-40-00.)

These are 2 recent events found during daily inspections in the field.



Exhaust Diffuser Maintenance Manual Inspection

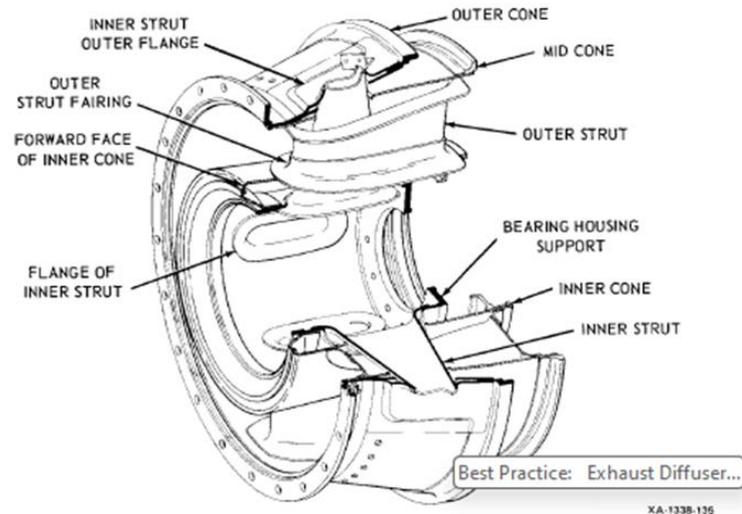
2. Inspection/Check

- A. Inspect all areas for nicks, dents, and distortion. (See Figure 201.) Minor nicks, dents, and distortion are acceptable without repair provided no interference of mating parts occur. (See Figure 202.)
- B. Inspect for major distortion. Damage associated with distortion is cause for rejection of exhaust diffuser.
- C. Using an approved silver pencil (72-00-00, 59A, Table 203) mark all cracks that exceed maximum allowable limits. Repair exhaust diffuser.
- D. Inspect outer cone for cracks (Figure 202). No cracks allowed.
- E. Inspect mid and inner cones for cracks. Any number of tight lipped nonconvergent cracks up to 1/2 inch in length, which do not affect weldments, are acceptable. Circumferential cracks adjacent to mounting flange are not permitted.
- F. Inspect mid and inner cones for burning. No burn through permitted. Replace exhaust diffuser.
- G. Inspect bearing housing support for cracks. Two tight lipped, nonconvergent cracks up to 1/2 inch in length, which do not affect weldments, are acceptable without repair.

NOTE: Dents that form on outer strut and produce a gap greater than 1/8 inch between outer strut and outer strut fairing shall be inspected further for cracks.

- H. Inspect outer struts and outer strut fairings for nicks, dents, cracks and burning.
 - (1) Repair nicks and dents which could prevent expansion movement of struts and fairings.
 - (2) One crack per strut fairing is allowed up to 1 1/2 inches in length without repair. If limits are exceeded, replace exhaust diffuser.

MAINTENANCE MANUAL
T5313B, T5317A, T5317A-1, T5317B, T5317BCV



Exhaust Diffuser
Figure 201

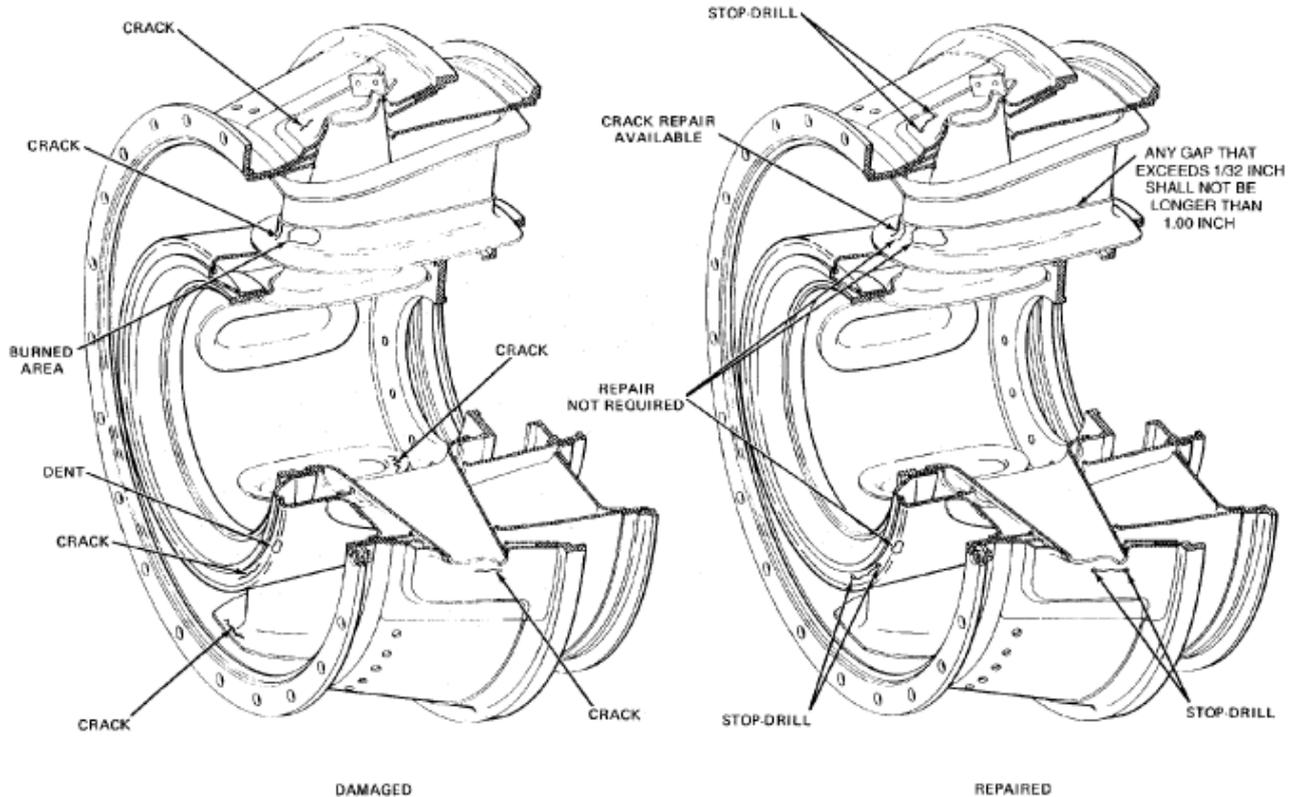
(3) No burn through permitted. Replace diffuser.

- I. Inspect inner strut flanges for cracks. Two nonconvergent cracks, 1/2 inch in length, are acceptable without repair on each inner strut outer flange.
- J. Inspect inner struts for cracks. No cracks allowed.
- K. Inspect mounting flange for damaged or missing nuts. Return to authorized service center for repair.

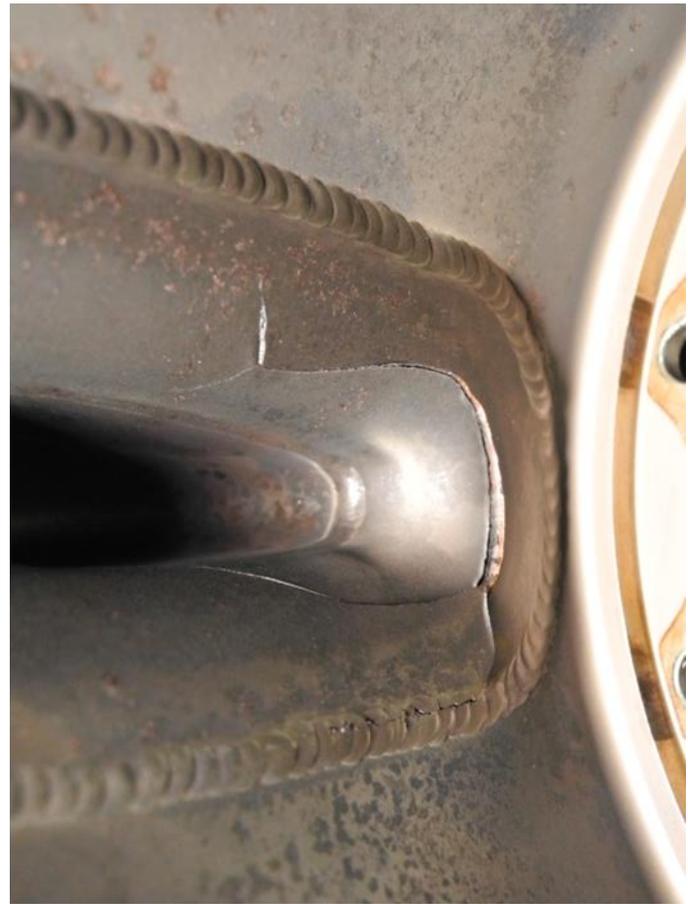
Exhaust Diffuser Maintenance Manual Inspection

Exhaust Diffuser Breakdown

Exhaust Diffuser - Damaged and Repaired
Figure 202



Exhaust Diffuser Crack Examples



Exhaust Diffuser-Fire shield on/off

This is the state of disassembly required to change the fuel manifold assemblies.

Removing the 2 oil tube adaptors, allows for the removal of the fire shield for complete access to inspect the exhaust diffuser.



Exhaust Diffuser-Fire Shield Off

With the fire shield removed, inspection of the inner struts is now possible.

Why is this important? See next slide!



Exhaust Diffuser Crack Examples



Exhaust Diffuser Crack Examples



Q & A

We could use your help! Communication is key!!

- Questions??
- Email techsupport@ozarkaero.com
- Thank you for attending!
- For a copy of today's presentation please visit our downloads page on our website at Ozarkaero.com